

Table of Contents

INTRODUCTION 2

- How to Use This Guide 10

PART 1: THE BASICS 13

- What Is Whiskey? 14
- Styles of American Whiskey 15
- History of American Whiskey 21
- Whiskey Production in a Nutshell 34

PART 2: PLANNING YOUR ADVENTURE 41

- Travel Choices 42
- Creative Ways to Choose Distillery Tours 43
- Distillery Planning Logistics 46

PART 3: TASTING PREPARATION 51

- The Flavor Wheel 58

PART 4: PROFILES 61

- How to Use This Guide 64

Appalachian Distilleries 69

- Georgia 70
- Kentucky 74
- North Carolina 85
- South Carolina 87
- Tennessee 91
- Virginia 98
- West Virginia 103

Deep South Distilleries 107

- Alabama 108
- Arkansas 110
- Florida 112
- Louisiana 116
- Mississippi 118
- Texas 120

Great Lakes Distilleries 127

- Illinois 128
- Indiana 131
- Michigan 134
- Minnesota 139
- Ohio 142
- Wisconsin 147

Great Plains Distilleries 153

- Iowa 154
- Kansas 157
- Missouri 159
- Nebraska 163
- North Dakota 165
- Oklahoma 167
- South Dakota 169

Northeast Distilleries 173

- Connecticut 174
- Delaware 176
- Maine 178
- Maryland 180
- Massachusetts 184
- New Hampshire 186
- New Jersey 188
- New York 191
- Pennsylvania 198
- Rhode Island 203
- Vermont 205

Rocky Mountain Distilleries 209

- Arizona 210
- Colorado 212
- Idaho 219
- Montana 221
- New Mexico 224
- Utah 226
- Wyoming 228

Western Distilleries 231

- Alaska 232
- California 234
- Hawaii 241
- Nevada 243
- Oregon 245
- Washington 249

2025 "Fan Favorite Distilleries 254

Bonus Chapter: Whiskey or Whisky? 255

Acknowledgements 260

Bibliography 262